

SAFETY DATA SHEET

R407F

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name

R407F

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Refrigerant

Restricted to professional users.

Uses advised against

None known.

1.3. Details of the supplier of the safety data sheet

Company and address

Darment Oy

Ruosilantie 18

00390 Helsinki

Finland

+358 20 558 8250

www.darment.eu

E-mail

info@darment.fi

Revision

12/06/2025

SDS Version

1.0

Date of previous version

11/06/2025 (1.0)

1.4. Emergency telephone number

HUS Poison Information Center, 24h 0800 147 111

Poison Information Center / HUS, Tukholmankatu 17, 00029 HUS (Helsinki)

See first aid measures section 4.

SECTION 2: Hazards identification

Classified according to Regulation (EC) No. 1272/2008 (CLP).

2.1. Classification of the substance or mixture

Press. Gas (Liq.) ; H280, Contains gas under pressure; may explode if heated.

2.2. Label elements

Hazard pictogram(s)



Signal word

Warning

Hazard statement(s)

Contains gas under pressure; may explode if heated. (H280)

Precautionary statement(s)

General

-

Prevention

-

Response

-

Storage

Protect from sunlight. Store in a well-ventilated place. (P410+P403)

Disposal

-

Hazardous substances

1,1,1,2-Tetrafluoroethane
Pentafluoroethane
Difluoromethane

Additional labelling

Contains fluorinated greenhouse gases.

2.3. Other hazards

Additional warnings

In the event of leaks, high concentrations of gases can quickly form. They can be toxic, asphyxiating, or explosive. This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

| Product/substance | Identifiers | % w/w | Classification | Note |
|---------------------------|--|--------|--|------|
| 1,1,1,2-Tetrafluoroethane | CAS No.: 811-97-2 EC No.: 212-377-0 REACH: 01-2119459374-33-XXXX Index No.: | 38-42% | Press. Gas (Liq.) , H280 | |
| Pentafluoroethane | CAS No.: 354-33-6 EC No.: 206-557-8 REACH: 01-2119485636-25-XXXX Index No.: | 28-32% | Press. Gas (Liq.) , H280 | |
| Difluoromethane | CAS No.: 75-10-5 EC No.: 200-839-4 REACH: 01-2119471312-47-XXXX Index No.: | 28-32% | Flam. Gas 1B, H221 Press. Gas (Liq.) , H280 | |

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

-

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention.

Eye contact

If in eyes: Flush eyes with water or saline water (20-30 °C) for at least 5 minutes. Remove contact lenses. Seek medical assistance and continue flushing during transport.

Ingestion

Exposure is not likely due to the physical state of the product (gas).

Burns

Rinse with water until pain stops then continue to rinse for 30 minutes.

4.2. Most important symptoms and effects, both acute and delayed

None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Contains gas under pressure; may explode if heated.

Given that it does not present a risk gas supplies shall be disrupted immediately. Removal of pressurized containers or attempting to cool with water shall be entrusted the fire brigade.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Halogenated compounds

Carbon oxides (CO / CO₂)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Information Center on: 09-471977, in order to obtain further advice.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Accidental releases always pose a serious risk of fire or explosion.

Storages not yet ignited must be cooled by water mist. Remove flammable materials if conditions allow it. Ensure sufficient ventilation.

Disconnect the gas supply provided it does not present a risk. Avoid breathing fumes. Make sure to have a self-contained breathing apparatus available and ready-to-use in the event of an emergency.

6.2. Environmental precautions

In the event of leakage to the surroundings, contact local environmental authorities.

6.3. Methods and material for containment and cleaning up

Disconnect the gas supply. Allow liquefied gas to evaporate and dilute into safe concentration levels in the surrounding atmosphere. If necessary control the dilution of the gas with a mist of water. Ventilate rooms in order to remove the gas.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Vapours may propagate along the floor. Prevent the forming of flammable or explosive vapour concentrations by applying sufficient ventilation. Do not use this product in close proximity to sources of ignition.

Protect electrical equipment in accordance with current standards. To divert static electricity during transmission, containers must be grounded and connected by wire with the receiving containers. Do not use spark-forming tools. Pressurized gas packs (spray cans, aerosol cans) must be stored behind a wire mesh, which allows gases to escape and holds back packs flying around.

Recommended storage material

Keep only in original packaging.

Storage conditions

Dry, cool and well ventilated
Protect from sunlight.

Incompatible materials

Powdered metals
Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

The product contains no substances listed in the Finnish list of substances with occupational exposure limit values.

DNEL

1,1,1,2-Tetrafluoroethane

| Duration: | Route of exposure: | DNEL: |
|---|--------------------|-------------------------|
| Long term – Systemic effects - General population | Inhalation | 2476 mg/m ³ |
| Long term – Systemic effects - Workers | Inhalation | 13936 mg/m ³ |

Difluoromethane

| Duration: | Route of exposure: | DNEL: |
|---|--------------------|------------------------|
| Long term – Systemic effects - General population | Inhalation | 750 mg/m ³ |
| Long term – Systemic effects - Workers | Inhalation | 7035 mg/m ³ |

Pentafluoroethane

| Duration: | Route of exposure: | DNEL: |
|---|--------------------|-------------------------|
| Long term – Systemic effects - General population | Inhalation | 1753 mg/m ³ |
| Long term – Systemic effects - Workers | Inhalation | 16444 mg/m ³ |

PNEC

1,1,1,2-Tetrafluoroethane

| Route of exposure: | Duration of Exposure: | PNEC: |
|-----------------------------------|-----------------------|-----------|
| Freshwater | | 100 µg/L |
| Freshwater sediment | | 750 µg/kg |
| Intermittent release (freshwater) | | 1 mg/L |
| Marine water | | 10 µg/L |
| Sewage treatment plant | | 73 mg/L |

Difluoromethane

| Route of exposure: | Duration of Exposure: | PNEC: |
|-----------------------------------|-----------------------|------------------|
| Freshwater | | 142-313 µg/L |
| Freshwater sediment | | 534-1806.9 µg/kg |
| Intermittent release (freshwater) | | 1.42-3.13 mg/L |

Pentafluoroethane

| Route of exposure: | Duration of Exposure: | PNEC: |
|-----------------------------------|-----------------------|-----------|
| Freshwater | | 100 µg/L |
| Freshwater sediment | | 600 µg/kg |
| Intermittent release (freshwater) | | 1 mg/L |

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures

Adequate ventilation must be ensured for all gases. Where natural ventilation is not possible (cellar rooms), artificial ventilation must be installed. It is advantageous to store it in a lattice shed outdoors, as ventilation is no longer necessary in this case.

Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

Measures to avoid environmental exposure


No special when used as intended.

Individual protection measures, such as personal protective equipment


Generally

Use only CE marked protective equipment.


Respiratory Equipment

| Work situation | Type | Class | Colour | Standards | |
|-----------------------------------|------------------------------------|-------|--------|--------------|---|
| In case of inadequate ventilation | Self contained breathing apparatus | | | EN137, EN139 |  |


Skin protection

| Recommended | Type/Category | Standards | |
|--------------|---------------|-----------------------------|---|
| Safety shoes | II | EN ISO 20345 / EN ISO 20347 |  |

Hand protection

| Material | Glove thickness (mm) | Breakthrough time (min.) | Standards | |
|--------------------------------|----------------------|--------------------------|-----------|---|
| Protective gloves against cold | - | - | EN511 |  |

Eye protection

| Type | Standards | |
|---|-----------|---|
| Face shield alternatively safety glasses with side shields. | EN166 |  |

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Gas

Colour

Colourless

Odour / Odour threshold

ether-like

pH

Does not apply to gases.

Density (g/cm³)

Does not apply to gases.

Relative density

Does not apply to gases.

Kinematic viscosity

Does not apply to gases.

Particle characteristics

Does not apply to gases.

Phase changes

Melting point/Freezing point (°C)

Does not apply to gases.

Softening point/range (°C)

Does not apply to gases.

Boiling point (°C)

-45.5

Vapour pressure

10.218 hPa (21.1 °C)

Relative vapour density

No data available.

Decomposition temperature (°C)

No data available.

Data on fire and explosion hazards

Flash point (°C)

Does not apply to gases.

Flammability (°C)

No data available.

Auto-ignition temperature (°C)

No data available.

Lower and upper explosion limit (% v/v)

No data available.

Solubility

Solubility in water

No data available.

n-octanol/water coefficient (LogKow)

No data available.

Solubility in fat (g/L)

No data available.

9.2. Other information

Other physical and chemical parameters

No data available.

Oxidizing properties

No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

Sunlight

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

10.5. Incompatible materials

Powdered metals

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

| | |
|--------------------|-------------------|
| Product/substance | Pentafluoroethane |
| Species: | Rat |
| Route of exposure: | Inhalation |
| Test: | LC50 (4 hours) |
| Result: | 800 000 ppm |

| | |
|-------------------|-----------------|
| Product/substance | Difluoromethane |
|-------------------|-----------------|

Test method: OECD 403
 Species: Rat, male/female
 Route of exposure: Inhalation
 Test: LC0 (4 h)
 Result: 520 000 ppm

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product/substance Difluoromethane
 Test method: OECD 474
 Conclusion: No adverse effect observed

Product/substance Difluoromethane
 Test method: OECD 471
 Conclusion: No adverse effect observed

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Product/substance Pentafluoroethane
 Species: Rat
 Test: NOAEC
 Result: 245 440 mg/m³

Product/substance Difluoromethane
 Species: Rat
 Test: NOAEC
 Result: 208 000 mg/m³
 Conclusion: No adverse effect observed

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Long term effects

None known.

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information

None known.

SECTION 12: Ecological information

12.1. Toxicity

Product/substance Difluoromethane
 Species: Fish
 Duration: 96 hours
 Test: LC50
 Result: 1,507 - 1,731 g/L

Product/substance Difluoromethane

Species: Daphnia
Duration: 48 hours
Result: 833 mg/L

Product/substance: Difluoromethane
Species: Algae
Compartment: Freshwater
Duration: 96 hours
Test: EC50
Result: 313 mg/L

Based on available data, the classification criteria are not met.

12.2. Persistence and degradability

Product/substance: Pentafluoroethane
Result: 5 %
Conclusion: Not biodegradable

Product/substance: Difluoromethane
Compartment: Freshwater
Conclusion: Not biodegradable

12.3. Bioaccumulative potential

Product/substance: Pentafluoroethane
LogKow: 1,48
Conclusion: -

12.4. Mobility in soil

Pentafluoroethane
LogKoc = 20, Low mobility potential.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

-

Global warming potential (GWP)

1825

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product is covered by the regulations on hazardous waste. (*)
Commission Regulation (EU) No 1357/2014 of 18 December 2014 on waste.

EWC code


14 06 01* Chlorofluorocarbons, HCFC, HFC



Contaminated packing

EWC code

14 06 01* Chlorofluorocarbons, HCFC, HFC

SECTION 14: Transport information

| | 14.1 UN / ID | 14.2 UN proper shipping name | 14.3 Hazard class(es) | 14.4 PG* | 14.5 Env** | Other information: |
|-----|-----------------|---|---|-------------|---------------|---|
| ADR | UN3163 | LIQUEFIED GAS, N.O.S. (1,1,1,2-Tetrafluoroethane, Pentafluoroethane, Difluoromethane) | Transport hazard class: 2 Label: 2.2 Classification code: 2A  | - | No | Limited quantities: 120 ml Tunnel restriction code: (C/E) See below |

| 14.1 UN / ID | 14.2 UN proper shipping name | 14.3 Hazard class(es) | 14.4 PG* | 14.5 Env** | Other informatio n: |
|-----------------|--|---|-------------|---------------|---|
| | | | | | for additional information . |
| IMDG | UN3163 LIQUEFIED GAS, N.O.S. (1,1,1,2-Tetrafluoroethane, Pentafluoroethane, Difluoromethane) | Transport hazard class: 2 Label: 2.2 Classification code: 2A  | - | No | Limited quantities: 120 ml EmS: F-C S-V See below for additional information . |
| IATA | UN3163 LIQUEFIED GAS, N.O.S. (1,1,1,2-Tetrafluoroethane, Pentafluoroethane, Difluoromethane) | Transport hazard class: 2 Label: 2.2 Classification code: 2A  | - | No | See below for additional information . |

* Packing group

** Environmental hazards

Additional information

This product is within scope of the regulations of transport of dangerous goods.

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

Restricted to professional users.

Demands for specific education

No specific requirements.

SEVESO - Categories / dangerous substances

Not applicable.

REACH, Annex XVII

Difluoromethane is subject to REACH restrictions (entry 40).

Additional information

Not applicable.

Sources

Commission Regulation (EU) No 1357/2014 of 18 December 2014 on waste.

REGULATION (EU) No 517/2014 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 April 2014 on fluorinated greenhouse gases.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP).

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H221, Flammable gas

H280, Contains gas under pressure; may explode if heated.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CE = Conformité Européenne (European conformity)

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario

EUH statement = CLP-specific Hazard statement

EuPCS = European Product Categorisation System

EWG = European Waste Catalogue

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

GWP = Global warming potential

IARC = International Agency for Research on Cancer (IARC)

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SCL = A specific concentration limit

SVHC = Substances of Very High Concern

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the mixture in regard to physical hazards has been based on experimental data.

The safety data sheet is validated by

Darment Oy

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: FI-en